



From the production registers held in the Centro Documentazione Alfa Romeo, the chassis number
AR 1427770

originally corresponds to:

Alfa Romeo Montreal (105.64)

Production date: 1972, December 31st

Delivery date: 1973, April 5th

Market destination: Amsterdam (The Netherlands)

Exterior color: Arancio

Interior: Nero

Arese, 09/08/2019

Il Curatore

LA MACCHINA DEL TEMPO
MUSEO STORICO ALFA ROMEO

Viale Alfa Romeo, 20020 Arese (MI) Italy
Tel. +39 02 444 255 11, info@museoalfaromeo.com, www.museoalfaromeo.com

FCA Partecipazioni S.p.A. a socio unico - Sede legale: Via Nizza 250, 10126 Torino; Capitale sociale Euro 90.000.000,00 i.v.;
R.E.A. di Torino n. 488477; Reg. Impr. Torino, Cod. Fiscale e P. IVA n. 01053960017;
Direzione e coordinamento ex art. 2497 c.c.: Fiat Chrysler Automobiles N.V.

INVOICE

Invoice No: 10553
11/11/2021

Vehicle: Alfa Romeo Montreal
Registration No: MON 15E
Colour: Bronze
Mileage: 26,924 km
Chassis No: AR1427770

Bodywork carried out:

Remove offside front bumper, grill, headlight and trims
Pull out damage to offside front wing
Repair and prepare damage to offside front wing and nose panel
Prime and paint offside front wing and nose panel
Refit all removed parts and panels
Straighten damaged offside front wing chrome trim
Polish painted areas **£2,800.00**

Work carried out:

Drain engine oil
Remove air box
Disconnect washer bottle
Disconnect throttle cable
Disconnect ignition leads
Remove cam covers
Remove paint from cam covers
Clean and re-paint cam covers
Fit cam covers with new gaskets
Refit ignition leads and throttle cable
Reconnect washer bottle and airbox **£0.00**

Additional work carried out

Carry out annual service and inspection
Renew engine oil
Renew oil filter
Swap spare wheel with offside front
Found missing bump stop on nearside front suspension
Make up bump stop and fit bump stop
Total Labour 6 hours @ £90.00 per hour £540.00

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Invoice No: 10553
11/11/2021

Vehicle: Alfa Romeo Montreal
Registration No: MON 15E
Colour: Bronze
Mileage: 26,924 km
Chassis No: AR1427770

Parts used:

Parts Description	Quantity	Individual Price £ (Exc. VAT)	Total Price £ (Exc. VAT)
Paint and materials	1	500.00	500.00
Tyre fitting	1	20.00	20.00
Engine oil	9 litres	18.49	166.41
Oil filter	1	7.80	7.80
Copper washer	2	0.50	1.00
Bump stop	1	5.00	5.00
Sundries	1	25.00	25.00
Environmental protection charge	1	20.00	20.00

Total Parts **£745.21**

Sub-total £4,085.21
VAT @ 20% £817.04

TOTAL **£4,902.25**

For BACS payments:

HSBC
Account name : Racing Technologies
Sort code: 40-05-21
Account number: 41394398

24/07/2020

Vince Mezzullo

Alfa Montreal 2.6 V8 Inj. 5SpM Brown - MON15E at 26,055 km

Account of work carried out & Notes

12/07/2020 -

Check over vehicle

Airbox removed saw linkages positions & play in linkages / parts ordered

20/07/2020 - 6.00

Throttle idle stop bolt too long / new stop bolt made & adjusted / max stop also adjusted

Throttle link all ball joints plastic type/worn - set replaced

Injection pump rod ball joints worn - pair replaced & adjusted

Thermostatic actuator base position corrected

Throttle butterfly all open on the higher side corrected & balance rechecked

Start engine running rough

Ignition timing checked & corrected

Warmed up till cooling fan came in & pump mixture adjusted

Engine wiring Volt drops & intermittently not charging

Alternator wires checked & base bolt tightened

Engine gearbox earth checked & improved

Battery terminals checked / weak to improve

Battery terminals on starter motor bracket cleaned & secured

Wiring rear of amp meter was loose & arcing - washers replaced & secure

Fuse box volt drops between banks - needs work

21/07/2020 - 2.00

Distributor rotor arm 90° forward & distributor body 1/3 position forward

Distributor points dwell angle too high meaning points have closed up

Distributor removed & points gap very close at 0.15 & 0.20 mm should be 0.35mm

Bench tested / the phasing was normal but points gaps unequal

Distributor stripped to check weights & to clean and to shim up as necessary

Distributor base bearing worn & spinning in the housing

Bearing base removed & found double gaskets as the bearing had excessive end float

Bearing plate pop rivets drilled out & worn plate gap closed & reused

Base bearing loose (& base securing screws were also loose)

Rotor arm securing bolt locknut missing as bolt is shorted / corrected

22/07/2020 - 8.00 - long day 10.00 to 10.00pm

Heater hose to water pump was tie clipped to cooling fan - corrected as pipe now clipped in the correct position under the main fuel filter

Distributor base bearing replaced & secured with slim head screws & nylock flanged nuts

Distributor mechanism cleaned & shimmed up (had dried up corrosion)

Distributor points cam worn/pitted - replaced

After road test while checking weak spark / spark stopped
Looks like ignition boxes are faulty
Earth & Voltage to ignitions boxes checked - normal
Earth under relay grip was loose / tightened

Report & Notes

Door mirrors loose / base internally can be tightened
Front no plate fitted angled / bracket needs turning
Rear lower panel should be satin black
Rear fuel pump needs shorter mounts
Fuel pump side rubber hoses too long & side metal pipe cover missing

LH rear suspension bump stop missing
Rear Tee frame side washers perished/missing - powerflex are available
RH rear axle shaft oil seal leaking
RH hand brake cable inner link may be fitted wrong way as the cable positioned is under the axle strap support bracket
Hand brake lever at axle too close / may be the shoes need adjusting first
Exhausts hanging bit too low so needs improving & then fit correct tailpipe mount
Propshaft splines look dry
Made up front to rear brake pipe loose - needs a few more P'clips to secure
Gearbox & axle oils may need checking

Alternator belt adjusted to max of slot
RH outer lamp looks bit angled - aim to check & maybe upgrade to brighter bulbs

Front wheel bearings play to adjust & dry bearing noise to check

Coolant weak at 25* protection / header tank empty - add neat to improve
Radiator cap warm sticker available from classic alfa
Engine bay by fuel filter purple wire is for low tone horn missing - fitted to body bracket behind the RH inner lamp or add to air horn area

Scuttle / air intake compartment & Bonnet front vent seal also missing - available
Wing edge trim available

Airbox air intake trunking better available
Clutch fluid looks dark to check change as necessary

Bonnet light wiring earth should be on switch & yellow wiring should in the front of the front panel

Points cleaned & reused & gaps adjusted - dwell checked - normal
Distributor points phasing checked on test bench
Secondly the Distributor drive base full of oil / vacuumed out
Distributor drive gear remove & refit to correct position
Signs of bearing spinning - worn securing plates rotated & joint sealer applied to bearing
Distributor refitted & timing rechecked - normal
Distributor side had a hole - plug made & fitted to stop water ingress

Accelerator cable holding throttle open - adjust
Accelerator pedal position higher than brake
Accelerator pedal stop lowered & full throttle cable stretching - adjusted
Finally cable free play adjusted which helped to lower pedal height
Hand throttle cable stop adjusted / rubber grommet is available
Coolant header tank full of old coolant sediment - washers out & hose clips changed for softer type

Air box breather units swapped to correct breather feeds from front
Cooling fan staying on most of the time - close range fan switch available
Engine idle speed now 8/900 rpm
Battery voltage on starter motor & fuse box low - from 13.49 to 12.28v when under load
Fuel pressure low at 1 bar - to investigate

23/07/2020 - 4.00 most of the day

Battery voltage low /
Battery to charge & test - normal
Battery earth connected to corroded battery clamp bodynut is moving & not secure as threads are stripped
Original body nut with broken bolt drill out & re-tap threads
Battery cable now secured in the original location
Battery positive terminal bolt stripped threads - bolt remade to size & fitted
Battery clamp refitted with new bolts & washers to grip

Engine running checked - normal
Engine warmed up - thermostat opening too early before 70*c should be replaced =====1
Cooling fan staying on most of the time - cooling fan Thermo switch to upgrade =====2
Battery voltage now improved - normal
Fusebox voltage better / for charging needs slightly fast idle speed required
Volt drop on the ignition circuit - late type alternator advisable to change
Air box refitted & breather hose replaced
Fuel pressure improved voltage related
Barometric unit cable lever unit in stock to fit & cable to make =====3
Fusebox feed wires to strengthen =====4
Fuse box heavy wire terminals moving - to solder =====5
Ignition & starter load relay to fit =====6

Road test for driveability
Engine ignition breaking down under load to investigate

Battery base tray missing

Battery negative terminal isolator can be fitted

Battery positive terminal can be improved as aged lead type

Cold start push button wiring should be reconnect as normal & monitor

Alternator with built in regulator upgrade gives better charging at idle speed & more stable engine idle speed & fuel pressure also improves

Tailgate struts not holding - available

R/H rear lamps dim / poor earth

Ht leads short for current layout - to locate

Coil leads - need to match leads as fitted to spark plugs

Coil leads touching bonnet / replace with 90 degree boots

Seat belts can be up graded to inertia type

22mm wheel nut socket / wheel brace missing

Jack wing nut missing - available

Bonnet stay clip missing

Dip beams are LHD ones &

RH main beam lamp is a LH drive dip beam

Steering box oil to check as prone to leaking out

On road test the first acceleration - started to hesitate

Looks like weak spark at spark plugs - Ignition units suspect

RH door hinges screws loose/washer missing/washer doubled up!

RH Electric window slower then LH

Hand brake just about locking, feel weak may be oil on linings

S U P E R E N G I N E E R I N G

ESTIMATE 603

Estimate Date July 24, 2020

Valid Until August 07, 2020

P.O. Number 26,055 km

Super Engineering Ltd

 Performance Car Centre
 Unit 4 Bridge Gate Centre
 Welwyn Garden City
 Herts. AL7 1JG
 Telephone - 01707 395 352
 service@superengineering.co.uk
 VAT Reg No - 140 7245 38
 NatWest Bank Account Details :
 Sort Code 60-03-12 & Account No.74634054

Bill to:

Vincent Mezzullo

 Alfa Montreal 2.6 V6 Inj 5spM Brown - MON 15E

NO	PARTS & LABOUR	QUANTITY	UNIT PRICE	AMOUNT
1	Labour / Work Carried Out	16.00	60.00	1,152.00
2	Metal throttle rod ball joints/clips	4.00	5.95	28.56
3	Injection pump rod plastic ball joints	2.00	7.50	18.00
4	Distributor points cam (almost new)	1.00	85.00	102.00
5	Distributor base bearing	1.00	14.95	17.94
6	Sundries/nuts/bolts/sealers	1.00	5.00	6.00
7	Air box rear lever unit available	1.00	0.00	0.00

SUBTOTAL	1,103.75
VAT (20%)	220.75
TOTAL ESTIMATE	£ 1,324.50
AMOUNT DUE	£ 1,324.50

VINCENT MEZZULLO
FERRARI SPECIALIST

TEL:

MOB.

25/06/20

ALFA ROMEO MONTREAL

MON 15E REG.

26,029. KM.

INVESTIGATE ENGINE RUNNING HOT ETC. REMOVE RADIATOR FOR SPECIALIST TESTING AND RE-FIT. CHECK COMPRESSIONS FOUND VARIOUS LOW AND SMALL WATER MARKS ON S/PLUGS.

REMOVE ENGINE FOR REMOVAL OF C/HEADS, EXAMINE HEADS AND H/ GASKETS (FOUND TO BE LEAKING COOLANT INTO BORES)

STRIP ENGINE REPLACE DAMAGED CORRODED LINERS AS NESS. AND REBUILD ALL USING NEW RINGS, ETC. REMOVE AND RE-BUILD FRONT COVER WATER PUMP AND BEARINGS AND ALL NEW SEALS, CYLINDER HEADS PRESSURE TESTED (SPECIALIST) RE-BUILD HEADS NEW EX. VALVES AND STEM SEALS CARRY OUT VALVE ADJUSTMENTS, ASS. HEADS TO ENGINE AND INSTALL OVERHAULD INJECTION PUMP AND CLEAN AND CHECKED INJECTORS. INSTALL ENGINE TO VEHICLE (MOD EX.MANIFOLDS)

CARRY OUT OTHER WORK. REMOVE ALTERNATOR FOR SPECIALIST TESTING, REPLACE FAULTY VOLTAGE REGULATOR AND FAULTY TERMINALS ON ALTERNATOR. SORT OUT OVERHEATED TERMINALS ON FUSE BOXES ETC.

CARRY OUT TUNING VARIOUS TIMES AND CHECK FUEL PRESSURE ETC. CARRY OUT ROAD TEST X3 TIMES TOTAL 10 MLS.CHECK FOR ANY LEAKS.

ALL LAB. = 120 Hrs@ £ 50.ph. = £ 6,000.

ALL PARTS ETC. BY ME.

RAD. CHECKED BY SPECIALIST, THERMOSTAT, C/ HEADS PRESSURE TEST SPECIALIST, W/PUMP PARTS, MACHINE SHOP, SPECIAL EX. NUTS, GASKETS, FRONT COVER SEALS AND BEARINGS. MACHINE SHOP, INJECTION PUMP FILTER AND F/ FILTER, X3 ENGINE OIL, X1 A/F BLUECOL, X2 MT. OF FUEL HOSE, X1 OILFILTER, X1 V. REGULATOR AND VARIOUS TERMINALS AND WIRING AND CONSUMABLES, X8 SPECIAL S/ PLUGS, X20 LT. FUEL.

ALL PARTS ETC. = £ 859.

TOAL £ 859 + £ 6,000 = £ 6,859. + (OUTWORK) £875.

FINAL TOTAL= £ 7,734.

S U P E R E N G I N E E R I N G

INVOICE 475

Invoice Date February 24, 2020

Super Engineering Ltd

🏠 Performance Car Centre
Unit 4 Bridge Gate Centre
Welwyn Garden City
Herts. AL7 1JG
☎ Telephone - 01707 395 352
@ service@superengineering.co.uk
i VAT Reg No - 140 7245 38
NatWest Bank Account Details :
Sort Code 60-03-12 & Account No.74634054

Bill to:

🏠

☎ Vince
i Alfa Montreal 2.6 V8 Injection LHD late -

NO	PARTS & LABOUR	QUANTITY	UNIT PRICE	AMOUNT
1	Alfa Montreal Spica Injection Pump Repairs Injection pump pressure checked for fuel leak - was leaking Injection pump basic settings checked & corrected as necessary Injection pump pistons & barrels checked One of the base sealing washer was missing / set replaced Calibration of injection pump on test bench as necessary Injectors ultra sonic clean & tested Micro switch wires weak - replaced Deliver & collect	1.00	1,000.00	1,200.00

SUBTOTAL	1,000.00
VAT (20%)	200.00
TOTAL INVOICE	£ 1,200.00
AMOUNT DUE	£ 1,200.00

VINCENT MEZZULLO
FERRARI SPECIALIST

TEL: 7

MOB.

29/05/19
ALFA ROMEO MONTREAL
MON 15E
25,846 KM.

INVESTIGATE POOR STARTING AND POOR RUNNING AND BLACK SMOKE.

CARRY OUT VARIOUS ADJUSTMENTS TO SPICA INJECTION UNIT
REPLACE BADLY FITTED THERMOSTATIC ACTUATOR.

REPLACE WORN DRAG ROD ENDS, RE-SET TOE IN ETC.

CHANGE ENGINE OIL AND FILTER,

CARRY OUT COURTESY CHECK, DIAGNOSE H/LAMP MAIN BEAM PROBLEM
REPLACE X1 MAIN BEAM BULB.

REPLACEMENT INCORRECT THERMOSTAT.

ALL SPARES BY ME	=	£ 165.
ALL LABOUR	= 15 hrs @ £ 60.ph.	£ 900.
TOTAL	=	£1,065.

Sort 30-99-80
A/C 02822060



Chris Slade
07976 694 402

Montreal Register
The Grange, Elmdon Park, Solihull,
West Midlands B92 9EL.
☎ (0121) 742 5420 📠 (0121) 742 5420
✉ chrislade@yahoo.co.uk



MONTREAL REGISTER

29-4-2019

- 1. EXCHANGE THERMOSTATIC ACTUATOR.
 - 2. STAINLESS SPRINGS
- INCLUDING PP. STAMP TRANSFER & INSURED.
- £450

BY BANK TRANSFER.

INVOICE

Invoice No: 8718
11/09/2018

Vehicle: Alfa Romeo Montreal
Registration No: N/A
Colour: Bronze
Mileage: 25,347 km
Chassis No: AR1427770

Work carried out:

Removed starter motor
Sent for repair
Refit starter motor
Tried to get engine running following removal of injection pipes and injector (by customer)
Fit new ignition leads (supplied by customer)
Vehicle difficult to start and fuel leaks from injectors and pipes
Sent injectors for specialist repair
Refit injectors and all fuel lines
Fit all new spark plugs
Start engine and run up to temperature
Fuel leaks from rubber supply lines to fuel system
Renew all old rubber fuel lines and re-route away from exhaust
Fit protective heat cloth around fuel lines near exhaust
Renew main fuel filter (supplied by customer)
Removed thermostatic temperature control for injector pump and adjusted
Note that unit will need to be sent away for repair as operation erratic
Renew engine oil (fuel contaminated)
Refit rear exhaust
Supply and fit new battery
Remake wiring to both ignition coils and low tension wiring to distributor
Run engine
Reset balance on throttle bodies and reset fuel mixture
Checked ignition timing

Total Labour 30 hours @ £85.00 per hour..... **£2,550.00**

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Racing Technologies

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Invoice No: 8718

11/09/2018

Vehicle: Alfa Romeo Montreal
Registration No: N/A
Colour: Bronze
Mileage: 25,347 km
Chassis No: AR1427770

Parts used:

Parts Description	Quantity	Individual Price £ (Exc. VAT)	Total Price £ (Exc. VAT)
Spark plugs	8	2.79	22.32
Fuel hose	2m	10.00	20.00
Starter motor	1	240.00	240.00
Engine oil Shell x 100	10 litres	14.95	149.50
Battery	1	120.00	120.00
Electrical sundries	1	15.00	15.00

Total Parts **£566.82**

Sub-total £3,116.82

VAT @ 20% £623.36

TOTAL **£3,740.18**

INVOICE

Invoice No: 7405

05/07/2016

Vehicle: Alfa Romeo Montreal

Registration No: N/A

Colour: Bronze

Mileage: 26,263 km

Chassis No: AR1427770

Work carried out:

Inspect vehicle for MOT

Carry out MOT

Vehicle requires flex brake hoses and rear metal brake lines for MOT

Renew perished wiper blades

Remove all four wheels and send for replacement tyres

Remove front flex brake hoses and renew perished hoses

Remove rear flex brake hose and renew perished hose

Renew metal brake lines from master cylinder to back of rear axle

Remove rear brake pads

Free of calipers and refit pads

Remove gel residue from brake and clutch reservoirs

Refill with new fluid

Bleed clutch and brake hydraulic system

Remove exhaust heat shield to gain access to compensator valve lines

Heat shield excessively corroded

Remake nearside rear exhaust heat shield

Carried out service

Renew gearbox oil

Renew rear axle oil (note: axle drain plug stripped)

Remove diff sump and fit insert into sump

Refit sump

Remove complete exhaust system and exhaust manifolds

Fit larger bore exhaust manifolds (supplied by customer)

Fit performance exhaust system

Exhaust system does not fit

Heat up system and reform various sections for correct fitment

Renew all fuses in fuse box

Clean corrosion from fuse holders

Renew fuel supply pipe from fuel tank to fuel pump

Remove engine cam covers

Strip off old paint and repaint in black wrinkle finish

Refit cam covers

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Invoice No: 7405
05/07/2016

Vehicle: Alfa Romeo Montreal
Registration No: N/A
Colour: Bronze
Mileage: 26,263 km
Chassis No: AR1427770

Work carried out (cont):

Engine non-start
Remove spark plugs and fit new plugs (operation carried out twice)
Remove distributor and reset points gap
Check coil low tension wiring and correct power supply
Check correct insulation of points to pivot post
Renew distributor cap
Work out correct ignition lead sequence
Remove air box assembly
Rotate engine to TDC cylinder 1 and refit distributor
Refit leads and cable tie ignition leads into correct position
Start engine, engine runs very rich
Manual cold start device on injection pump disconnected, pump bell crank in wrong position
Make up post to allow bell crank to sit in normal
Remove spark plugs again and renew as excessively carbon fouled
Run engine to temperature
Reset ignition timing and engine idle
Check throttle body balance and full operation

Total Labour 43.50 hours @ £70.00 per hour **£3,045.00**

Parts used:

Parts Description	Quantity	Individual Price £ (Exc. VAT)	Total Price £ (Exc. VAT)
205/70R14 95V Sprint Classic tyres	4	200.00	800.00
Fitting, valve and balance	4	20.00	80.00
Brake pipe	1	60.00	60.00
Braided brake hoses	1	42.00	42.00
Carriage	1	6.95	6.95
Brake fluid	4	20.00	80.00
Wiper blades	1 set	51.60	51.60
Carriage	1	9.95	9.95
Oil filter	1	8.97	8.97
Spark plugs	16	3.59	57.44

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Invoice No: 7405
05/07/2016

Vehicle: Alfa Romeo Montreal
Registration No: N/A
Colour: Bronze
Mileage: 26,263 km
Chassis No: AR1427770

Parts used:

Parts Description	Quantity	Individual Price £ (Exc. VAT)	Total Price £ (Exc. VAT)
Engine oil	8.5 litres	14.95	127.07
Gearbox oil	4 litres	19.50	78.00
Axle oil	4 litres	15.99	63.96
Exhaust nuts	22	0.50	11.00
Copper washers	3	0.40	1.20
Ceramic fuses	16	0.25	4.00
Set screws	9	0.20	1.80
Distributor cap	1	156.00	156.00
Cam cover fibre washers	12	0.75	9.00
Battery clamp set	1	26.40	26.40
Helicoil insert	1	25.00	25.00
Fuel	1	60.00	60.00
Flat washer	3	0.10	0.30
Wrinkle finish paint	2	15.00	30.00
Cable tie	12	0.15	1.80
Wax coat / nozzle	1	8.00	8.00
Radiator cap	1	20.00	20.00
Sundries	1	50.00	50.00
Environmental protection charge	1	20.00	20.00

Total Parts	£1,890.44
Sub-total	£4,935.44
VAT @ 20%	£987.08
Plus MOT (expiry 21.06.2017)	£54.85
TOTAL	£5,977.37

INVOICE

Invoice No: 8529
04/06/2018

Vehicle: Alfa Romeo Montreal
Registration No: N/A
Colour: Bronze
Mileage: 25,347 km
Chassis No: AR1427770

Bodywork carried out:

- Disassemble complete vehicle
- Remove all chrome work from vehicle
- Remove bonnet and headlamp pods
- Remove rear glass
- Remove both door handles and side vents (quarter panel)
- Remove both sill panels (covers)
- Repair damage to bonnet, offside quarter panel, nearside quarter panel and rear panel
- Rub down complete vehicle (previous paintwork finish not very good)
- Prime all repaired panels
- Paint complete vehicle
- Paint both sill panels in satin black
- Paint vent in bonnet in satin black
- Refit all removed parts and panels to vehicle
- Polish complete vehicle.....including paint and materials **£5,500.00**

Sub-total	£5,500.00
VAT @ 20%	£1,100.00
TOTAL	£6,600.00

06.07.18 £2,500 PAID BY TRANSFER
10.08.18 £2,000.00 PAID BY TRANSFER